

Technical Information

Euromelt 369



Type of adhesive synthetic-based hotmelt.

Field of application Labeling
Labeling of tins and PET-bottles with plastic labels such as PVC or OPP followed by heat shrinking.

Product specifications

Test method

Viscosity	1350 - 2050 mPa.s at 120 °C	Brookfield Thermosel spindle 27
Softening point	91 - 101 °C	Ring & Ball

Product properties Euromelt 369 is suitable for the pick-up and overlapping station. The low application temperature of Euromelt 369 is specially designed for good machinability without damage of the shrink label. Furthermore Euromelt 369 is developed for a safe pick-up and overlapping of hot containers or high storing conditions.

Colour yellowish
Open time long – pressure sensitive

Processing See also "General Instructions for the Application of Hotmelts"

Application by means of nozzle, roller, disc, special designed for reel-fed labelling machines

Temperature 110 - 150 °C
Cleaning For the cleaning of adhesive containers and application systems we recommend the use of our cleaning agent V 1940. During use please consider safety instructions. For the cold cleaning of surface soilings on application equipment, conveyor belts or other machine parts Melt-O-Clean can be applied. Melt-O-Clean is based on natural resources and supplies the manual cleaning also in case of strong carbonisations. Before using Melt-O-clean its suitability for lacquered synthetic coated surfaces should be tested.
see Safety Data Sheet

Disposal

Security advices see Safety Data Sheet

Packaging block / x-tra

Shelf life and

Storage conditions In closed original packaging and under normal dry storage conditions for at least 1 year without negative impact on quality.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
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